

Villas of Distinction® Partners with Disney in Welcoming One Millionth Guest to Broadway's Aladdin

A complimentary three-night stay in a villa in Tuscany, Italy and two round trip airline tickets were awarded

Wilmington, Mass. (July 30, 2015) – [Villas of Distinction®](#), the world's premier villa rental company as part of World Travel Holdings, helped the cast and crew of **Aladdin**, Disney's Tony Award®-winning hit musical, welcome its one millionth guest with a complimentary villa stay. The surprise took place at the New Amsterdam Theatre on July 23, 2015. **Aladdin** has been performing for guests on Broadway since February 26, 2014.

Stephanie Lubin, a medical student from Melville, Long Island, was surprised with two round trip Delta One™ tickets on Delta Air Lines between the US and Europe and Villas of Distinction gave away a complimentary three-night stay for up to 10 guests in a villa in Tuscany, Italy at the [Casale I Bianchi](#) - Toscana Resort Castelfalfi, "the elegance of simplicity, the comfort of luxury."

"For more than 25 years, our villa specialists and concierges have been customizing dream vacations for clients, similar to how Disney creates dream experiences, so this was a natural fit," said Steve Lassman, vice president and general manager for Villas of Distinction. "It was exciting to be a part of the fanfare around Aladdin's one millionth guest and present the winner with a Tuscan villa stay. Her reaction was priceless."

Casale I Bianchi is located just an hour drive west of Florence, sleeps 10 and offers manicured gardens with breathtaking views of the Tuscan landscape. It also features a private swimming pool with furnished sundeck, a covered patio perfect for dining al fresco and daily housekeeping service.

Stephanie's guest for the evening, high school sweetheart **Kevin Sparaco**, had suggested the two try the daily lottery for day-of **Aladdin** Broadway tickets. Stephanie won the couple a pair of tickets at the lotto, and as their tickets were scanned upon entering the theatre, ushers discovered that Stephanie was the show's one millionth guest. [Watch video](#) of the surprise.

About Villas of Distinction®

Villas of Distinction®, as part of World Travel Holdings, is a full-service premier luxury villa provider with an extensive portfolio of thousands of privately-owned villas in more than 50 luxurious destinations including the Caribbean, Mexico, Hawaii, Costa Rica, Belize, Italy, France, Greece, Spain, Thailand, Croatia, the Continental United States and many private Islands. For nearly 25 years, Villas of Distinction and its team of expert concierges have been helping travelers find their perfect vacation home without a membership fee. The company takes pride in offering customized vacations to meet every imaginable need, with most villas featuring private pools, butlers, maids and chefs. www.VillasofDistinction.com.

About ALADDIN

Disney's **Aladdin**, the Tony Award-winning new musical comedy based on the Academy Award®-winning animated film, is now in its second smash year on Broadway at the New Amsterdam Theatre (214 West 42nd Street).

Aladdin opened to critical acclaim on March 20th, 2014 and quickly established itself as the biggest blockbuster in recent years. *NBC-TV* raves "**Aladdin** is exactly what you wished for!"

New York Magazine calls it “Musical comedy wish-fulfillment!” while *The New York Times* hails the show as “Fabulous... Extravagant! It defies expectations,” and the *Daily News* declares, “Seriously, it’s amazing!”

Produced by Disney Theatrical Productions, the show features music by Tony Award and eight-time Oscar® winner **Alan Menken** (*Beauty and the Beast*, *Newsies*, *Sister Act*), lyrics by two-time Oscar winner **Howard Ashman** (*Beauty and the Beast*, *The Little Mermaid*), three-time Tony Award and three-time Oscar winner **Tim Rice** (*Evita*, *Aida*) and four-time Tony Award nominee **Chad Beguelin** (*The Wedding Singer*), with a book by Beguelin, and is directed and choreographed by Tony Award winner **Casey Nicholaw** (*The Book of Mormon*).

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Photo: Pictured left to right - Dario Ciccioni, Bravo Holiday Residences; Steve Lassman, Villas of Distinction; Stephanie Lubin, Alladdin’s one millionth guest; Kevin Sparaco, Lubin’s guest; Rebecca Simon, Delta Airlines

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